

## CUTTING/SAW TOLERANCES

### CUT LENGTH TOLERANCES

TYPE OF LENGTH	RANGE IN mm	TOLERANCE
Off-mill lengths (mill cut)	4000 to 13000	-0mm
		+50mm
Lengths cut on bandsaw	Up to 2000	±1.5mm
	2001 to 6000	±2.0mm
	6001 upwards	±3.0mm
Lengths that are flame cut	Up to 12200	±10.0mm